

LASER-DARK NEW GENERATION FOR BLACK, DARK & COLORED COTTON

1-PAPER-SYSTEM



PRINT SETTINGS

- Image Mode: not mirrored
- Paper Settings: Multi-Purpose-Tray, Heavy Paper or similar



TRANSFER PROCESS FOR PICTURES:

- Print your design on the transfer media and cut away all non-transferable areas.
- Peel off the backing paper and position the printed transfer foil onto the t-shirt.
- Cover the design with one sheet of silicone paper (Glossy Finish or Matt Finish Economy) and 10 sheets of normal paper.
- Press together using the settings below.
- Remove the 10 sheets of normal paper. When it cooled down completely, remove the silicone paper. This avoids that the toner sticks on the silicone paper.
- Cover the t-shirt with a silicone paper sheet and press again for 40 seconds.
- Rub the silicone paper with a cloth, until the toner cools down completely, before you remove it. This prevents the toner from sticking to the silicone paper.



TRANSFER PROCESS FOR CUTTER/PLOTTER DESIGNS:

- Print your design with corner marks on the transfer media. Use the corner marks to cut the design with a plotter which is using an optical eye.
- Weed all the non-transferrable areas and rub an application tape on top of the weeded design.
- Separate the application tape from the backing paper.
- Position the application tape with your design on onto the t-shirt.
- Cover it with 10 sheets of normal paper.
- Press together using the settings below.
- Leave to cool down completely before removing the application tape.
- Cover the t-shirt with a silicone paper sheet and press again for 40 Seconds.
- Rub the silicone paper with a cloth, until the toner cools down completely, before you remove it. This prevents the toner from sticking to the silicone paper.



SETTINGS HEAT PRESS

	AUTOMATIC PRESS	MANUAL PRESS
PRESSURE	5 bar / 72 PSI	maximum
TEMPERATURE	200°C / 392°F	200°C / 392°F
TIME	10-15 seconds	10-15 seconds
FIXING	40 seconds	40 seconds



WASHING

- Up to 40°C (cold wash cycle). Inside out. Do not use fabric softener or liquid detergent.



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper