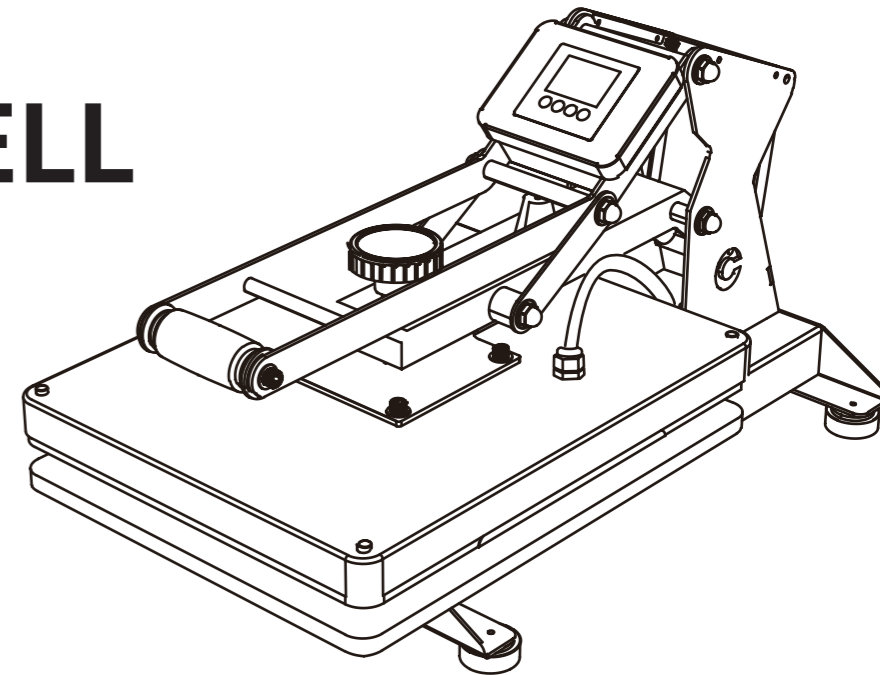


OtterPro

OtterPro

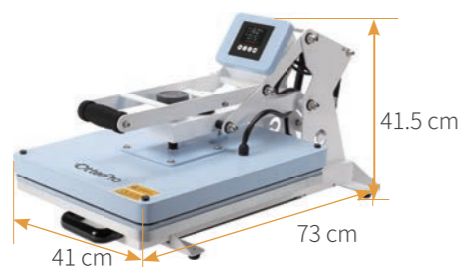
CLAMSHELL HEAT PRESS



The user manual is suitable for all colors of machines.

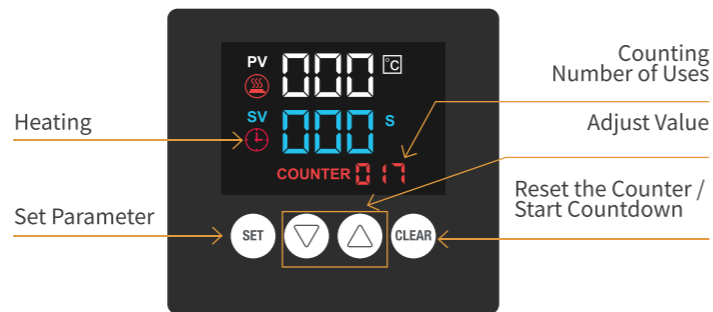
USER MANUAL

CLAMSHELL HEAT PRESS



Heating Platen	38x38cm /15x15in		40x50cm /16x20in		40x60cm /16x24in		Frequency	Parameter
Voltage	220V	110V	220V	110V	220V	110V	50~60Hz	Temp.Range: 32-482F(0-250C)Time Range: 0-999 seconds
Power	2000w	1300w	2200w	1600w	2400w	1800w		

KNOW THE CONTROL PANEL



HOW TO USE THE CONTROL PANEL?

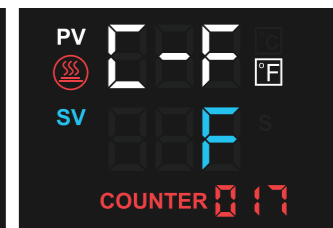
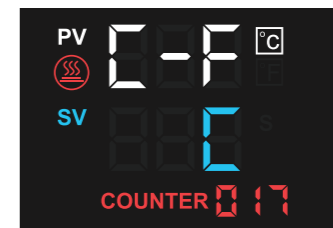
1. How to switch between °F and °C ?



1. Long press "SET" button for 5 seconds to enter temp. unit switching mode;

2. Press "↓" and "↑" buttons to switch between °F and °C ;

3. Long press "SET" button for 5 seconds again to save the setting.



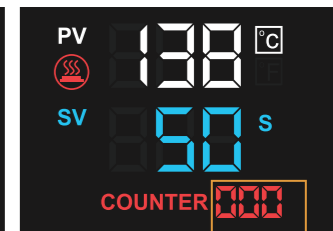
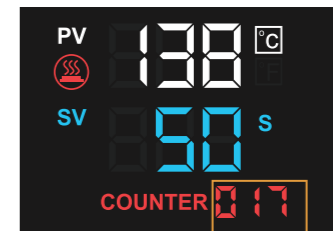
As shown above, the current temperature unit is °C .

As shown above, the current temperature unit is °F .


2. How to clear the number of uses?



Long press "CLEAR" button for 8 seconds to reset the counter.

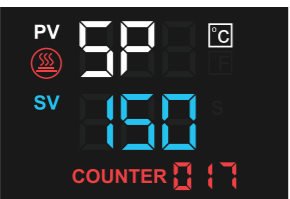


3. How to set printing time and temperature?




1. Turn on the machine, press "SET" button to enter temperature setting mode first;

Temp. Setting Interface

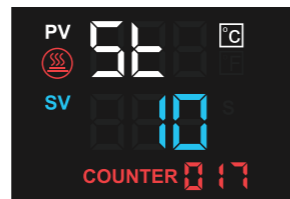


2. Press "↓" and "↑" buttons to adjust the value;




3. Press "SET" button again to enter time setting mode;

Time Setting Interface



4. Press "↓" and "↑" buttons to adjust the value;



5. Last, press "SET" button again to save the settings and exit setting mode.

Notes

- No matter which interface is shown, if the pressure handle is pressed down, the machine will start countdown automatically. You can lift it up to stop the countdown.
- No matter which interface is shown, if you press "CLEAR" button, the machine will start countdown automatically. You can press "CLEAR" button again to stop the countdown.

HOW TO PRINT A T-SHIRT?



- Put a piece of protective paper on the silicon pad so that the inks won't ruin the silicon pad and the printed items;



- Fix the image on the T-shirt with heat-resistant tape;



- Cover the T-shirt with another piece of protective paper;



- Adjust the printing pressure;



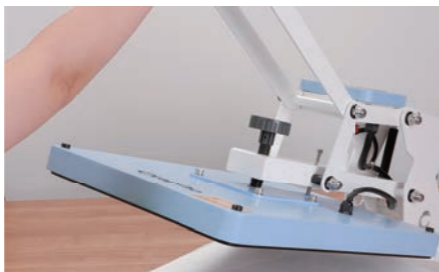
- Turn on the machine;



- Set printing time and temperature, and wait for the machine to heat up;



- 7 When the machine heats up to the set temperature, press down the handle, and the machine will start the countdown automatically;



- 8 After the countdown, the machine will beep a sound and then lift up the handle;



- 9 Remove the image as it cools down; check the amazing printout result.



Safety Instructions

1. Do not touch the heating platen as the machine is heating or still hot.
2. This machine is not intended for use by children.

Printing Parameters

Product						
Product Name	T-shirt	Pillow Cover	Photo Slate	MDF Plaque	Glass Cutting Board	Aluminium Ornaments
Temperature	374 °F	374 °F	374 °F	356 °F	356 °F	356 °F
Time	60 s	60 s	600 s	150 s	300 s	50 s

1. The parameters above are just for Clamshell Heat Press.
2. The parameters above are for reference only. Please test to find the best parameters for your own product.

FAQS:

Colors are lighter	The temperature is too low, the pressure is uneven, or the time is too short.
Printed picture is vague	The printing time is long, which causes the ink spread.
Colors are less bright	The pressure is too high or the temperature is too high.
Printed picture is partially vague	The heat is uneven.
Colors are different	The pressure is uneven or the surface of the printed item is uneven.
The paper sticks on the printed item	The temperature is too high or the coating of the item is in poor quality.