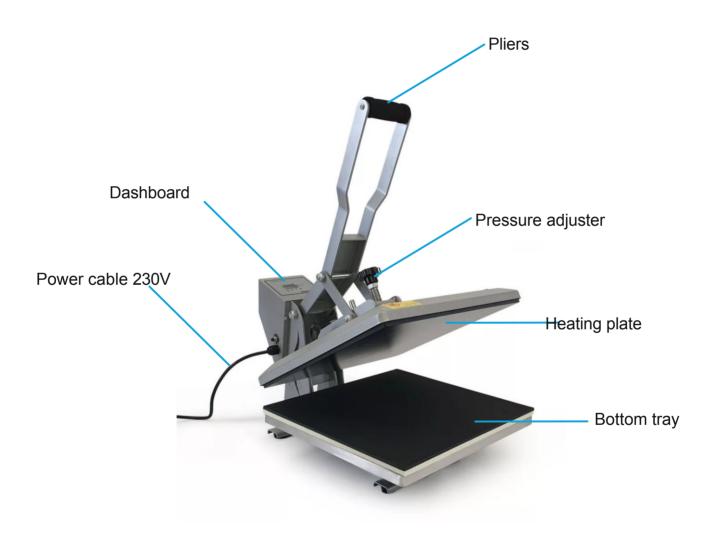


# SD-BASIC V3 Manual Heat Press

## **INSTRUCTIONS FOR USE**

## **HEAT PRESS DESIGN:**



For start-up and heat/time setting, see the following pages->

## UNPACK / PROVIDENT

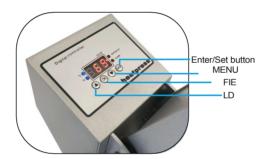
## Heat press commissioning

Unpack the heat press and apply power using the power cord. Switch on the appliance using the tilting **main switch** on the side of the appliance.



## Display / Set heat and time

After switching on, the display becomes active, the machine starts heating up automatically and you can see the current temperature



Press the "OK" button (menu) to enter the menu. By pressing the "OK" button once briefly, you can change/adjust the heat setting, and by pressing it again, you can change/adjust the TIME setting by using the arrow keys

## Temperature/Time setting:

#### Heat:

Press the "OK" button once short to set the heat. You can see the current set temperature. Use the "UP" or "DOWN" button to set the desired temperature and press "ENTER".

#### Time

Press the "OK" menu button again and the device will switch to the time setting.

Use the up and down buttons to set the desired time value.

After setting the temperature and time, the appliance heats up to the set temperature, which can take up to 10-15 minutes. Production will only start once the set temperature has been reached.

Do not touch the heating plate with your hands as you may suffer burns, always use protective gloves!

See next page for pressure setting.

#### Adjusting the pressure:

The flat heat press can be used for objects and textiles of different thicknesses, but always use the right pressure. Always set the pressure in the open position. Forbidden when closed!



The black handle in the middle of the device allows you to set the right pressure.

Always wind the winding handle only when it is open!

You can set a stronger pushing force in the same direction as the clock hand and a weaker pushing force in the opposite direction.

Useful information: what pressure should be set?

The appropriate pressure setting is always determined by the technology.

e.g.: medium pressure is sufficient for sublimation, while for laser printing or cutting foil, a stronger pressure is recommended.

## Close/open heat press:

Once the product and transfer paper have been inserted into the bottom tray of the flat heat press, the device can be closed. It is always recommended to adjust the pressure before heating.

To close the heat press, grasp the "handle" and close it. If you cannot close it, adjust the pressure. TIP: Always place

a silicone baking paper on the product to avoid contamination of the heating plate.

The need to open the door is indicated by a beep. The appliance does not open automatically, it should be opened manually using the "pliers". When opening the heat press, it is advisable to hold down the lower leg of the appliance with one hand to prevent it from tipping over.



### Safety requirements:

Use only the factory cable of the device!

Before use, make sure that your network can handle the power consumption of a 1.5-2Kw machine.

The heating plate and its external surface can cause burns, which can remain hot for up to 20 minutes after switching off. The use of protective gloves is recommended.

Do not use the heat press with wet, damp hands.

The machine should only be used by adults after reading the instructions.

Do not dismantle the machine's cover and parts, only the authorised dealer's service technician should carry out modifications. In the event of a breakdown, contact the distributor's service department.

Always unplug from the wall socket after use.



Thank you for your confidence in our SD-BASIC heat press!

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